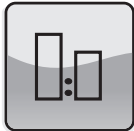





Binders

IC – 1K100 Binder for Basecoat Color Preparation

| | | | |
|--|--|-------------------------------|--|
| Product Description | | | |
| Binder for InnoColor basecoats. Improves leveling and enhances orientation of aluminum and pearl particles. | | | |
| Technical Characteristics | | | |
| Color: transparent | | Shelf life: 24 months at 25°C | |
| Pre-treatment | | | |
| See process described in TDS of InnoColor Basecoat – Solid Basecoat 2c, Metallic Colors 2c, Red Pearl 2c, Xirallic / Pearlescent Basecoat 3c. | | | |
|  Mixing Ratio | Stir well before use. | | |
| | IC-1K Solid Basecoat | 100 g: | IC-1K100 10 g IC-1K190 / |
| | IC-1KS Coarse Alu. | 100 g: | 15 g 0 – 10 g |
| | Fine Alu. | 100 g: | 20 g 0 – 10 g |
| | IC-1KP/IC-1KX/BH-3-stage Pearl | 100g: | 50 – 70 g – |
|  Spray Viscosity | 1KP 2-stage Pearl | 100 g: | 10 g – |
| | *IC-1K190 Flip Controller may be added to ensure better results for aluminum and pearl colors as well as for colors with an aluminum mixing base content of at least 75%. Note: IC-1K100 should NOT be mixed into poor-covering 1K paint. Strain before application. | | |
|  Application | 14 to 19 seconds DIN 4 cup at 25°C | | |
| | See process described in TDS of InnoColor Basecoat | | |
|  Drying | See process described in TDS of InnoColor Basecoat | | |
| | Further Treatment See process described in TDS of InnoColor Basecoat | | |

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.